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# CULLIGAN, PREMIER AUTOMATIC WATER CONDITIONER Installation and Operating Manual

# **MODELS FROM 1998**



CULLIGAN INTERNATIONAL COMPANY/NORTHBROOK, ILLINOIS CULLIGAN USA DIVISION/NORTHBROOK, IL 60062 — SAN BERNARDINO, CA 92402 CULLIGAN FRANCE S.A./YVELINES, FRANCE — CULLIGAN ITALIANA SpA/BOLOGNA, ITALY CULLIGAN OF CANADA, LTD./MISSISSAUGA, ONTARIO, CANADA L5K 1A5 CULLIGAN ESPANA S.A./08191 RUBI (BARCELONA), SPAIN — JEBEL ALI FREE ZONE/DUBAI, UNITED ARAB EMIRATES

WARNING: IF INCORRECTLY INSTALLED, OPERATED OR MAINTAINED, THIS PRODUCT CAN CAUSE SEVERE INJURY. THOSE WHO INSTALL, OPERATE, OR MAINTAIN THIS PRODUCT SHOULD BE TRAINED IN ITS PROPER USE, WARNED OF ITS DANGERS, AND SHOULD READ THE ENTIRE MANUAL BEFORE ATTEMPTING TO INSTALL, OPERATE OR MAINTAIN THIS PRODUCT.

### Attention Culligan Customer:

The installation, service and maintenance of this equipment should be rendered by a qualified and trained service technician. Your local independently operated Culligan dealer employs trained service and maintenance personnel who are experienced in the installation, function and repair of Culligan equipment. This publication is written specifically for these individuals and is intended for their use.

We encourage Culligan users to learn about Culligan products, but we believe that product knowledge is best obtained by consulting with your Culligan dealer. Untrained individuals who use this manual assume the risk of any resulting property damage or personal injury.

**WARNING -** Prior to servicing equipment, disconnect power supply to prevent electrical shock.

IFTHIS EQUIPMENT IS TO BE USED IN THE TREATMENT OF DRINK-ING WATER, THE WATER MUST BE MICROBIOLOGICALLY SAFE.

# CULLIGAN, PREMIER AUTOMATIC WATER CONDITIONER Installation and Operating Instructions



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# Introduction

The Culligan<sub>@</sub> Premier water softeners are tested and certified under ANSI/NSF Standard 44 for the effective reduction of the hardness minerals, calcium and magnesium. Additionally, the models equipped with the Aqua-Sensor<sub>@</sub> sensing device are tested and certified for the effective reduction of barium and radium 226/228.</sub></sub>



### SAFE PRACTICES

Throughout this manual there are paragraphs set off by special headings.

NOTICE: Notice is used to emphasize installation, operation or maintenance information which is important, but does not present any hazard.

Example: NOTICE: The nipple must extend no more than 1 inch above the cover plate.

**CAUTION:** Caution is used when failure to follow directions could result in damage to equipment or property.

## Example: A CAUTION: Disassembly while under water pressure can result in flooding.

**WARNING**: Warning is used to indicate a hazard which could cause injury or death if ignored.

### Example: A WARNING! ELECTRICAL SHOCK HAZ-ARD! UNPLUG THE UNIT BEFORE REMOVING THE TIMER MECHANISM OR COVER PLATES!

### SERIAL NUMBERS

The control valve serial number, is on the back of the timer case.

The media tank serial number is on the top edge of the tank side wall.

NOTICE: Do not remove or destroy the serial number. It must be referenced on request for warranty repair or replacement.

This publication is based on information available when approved for printing. Continuing design refinement could cause changes that may not be included in this publication.

# Specifications

### Culligan, Premier Water Conditioners with Time Clock, Aqua-Sensor, Device or Soft-Minder, Meter

Control Valve Overall Conditioner Height
Media Tank Dimensions (Dia x Ht)
Salt Storage Tank Dimensions (Dia x Ht)
Exchange Media, Type and Quantity
Underbedding, Type and Quantity
Exchange Capacity @ Salt Dosage Per Recharge <sup>1</sup>
Freeboard to Media <sup>2</sup>
Freeboard to Underbedding <sup>3</sup>
Salt Storage Capacity
Rated Service Flow @ Pressure Drop
Total Hardness, Maximum
Total Iron, Maximum
Hardness to Iron Ratio, Minimum4
Operating Pressure
Operating Temperature
Electrical Requirements Electrical Power Consumption, Min/Max Drain Flow, Maximum <sup>5</sup>
Recharge Time, Average <sup>6</sup> Recharge Water Consumption, Average

9" Model	12" Model
5-cycle, Reinforced Thermoplastic	5-cycle, Reinforced Thermoplastic
49½ in	51½ in
1 257 mm	1 308 mm
9 x 40 in	12 x 42 in
229 x 1 016 mm	305 x 1 067 mm
16 x 43 in	18 x 43 in
457 x 1 092 mm	457 x 1 092 mm
18 x 43 in	
457 x 1092 mm	
Cullex <sub>®</sub> Media, 0.86 ft <sup>3</sup>	Cullex Resin, 1.4 ft <sup>3</sup>
Cullex Media, 24.5 L	Cullex Resin, 40 L
Cullsan <sub>e</sub> Underbed, 8 lb	Cullsan Underbed, 18 lb
Cullsan Underbed, 3.6 kg 16,100 gr @ 4.0 lb	Cullsan Underbed, 8.2 kg
1 043 gr @ 1.6 kg	21,600 gr @ 6.0 lb 1 399 gr @ 3 kg
24,500 gr @ 8.0 lb	33,700 gr @ 12.0 lb
1 587 gr @ 3.2 kg	2 184 gr @ 5.3 kg
27,100 gr @ 12.0 lb	38,300 gr @ 18.0 lb
1 756 gr @ 5.4 kg	2 475 gr @ 8.1 kg
11 in	15 in
279 mm	381 mm
36 in	35½ in
914 mm	902 mm
250 lb or 375 lb	375 lb
114 kg or 170 kg	170 kg
13 gpm @ 15 psi	19 gpm @ 15 psi
49 Lpm @ 102 kPa	72 Lpm @ 102 kPa
75 gpg	99 gpg
1 300 mg/L	1 692 mg/L
5 ppm	5 ppm
5 mg/L 8 gpg to 1 ppm	5 mg/L 8 gpg to 1 ppm
140 mg/L to 1 mg/L	140 mg/L to 1 mg/L
20-125 psi	20-125 psi
140-860 kPa	140-860 kPa
33-120°F	33-120°F
1-50°C	1-50°C
120V/60 Hz	120V/60 Hz
3/20 Watts	3/20 Watts
2.0 gpm	3.5 gpm
8 L/pm	14 L/pm
80 min	85 min
45 gal	86 gal
170 L	325 L

1 Capacities and corresponding salt dosages pertain to low hardness waters. Capacities given are per recharge

2 Measured from top of media to top of inlet fitting (backwashed and drained).

3 Measured from top of underbedding to top of inlet fitting.

4 Hardness to iron ratio does not apply and total hardness and iron specifications change as follows when Sofner-Gard, accessory is used: 9" Model - 50 gpg (855 mg/L) total hardness, 10 ppm (mg/L) iron; 12" Model - 75 gpg (1 200 mg/L) hardness, 20 ppm (20 mg/L) iron.

5 Backwash at 120 psi (830 kPa).

6 10 minute backwash, 7 lb (3.2 kg) 9" model or 13 lb (5.9 kg) 12" model salt dosage at 30 psi (204 kPa).

# Preparation

### **COMPONENT DESCRIPTION**

The water conditioner is shipped from the factory in three cartons. Remove all components from their cartons and inspect them before starting installation.

**Control Valve Assembly** - Includes the 5-cycle regeneration control valve and electronic timer assembly. (A small parts package contains installation hardware and consumer literature, including an Owner's Guide and warranty policy.)

Media Tank - Contains the center opening media tank complete with  $\text{Cullex}_{\otimes}$  ion exchange resin, underbedding and outlet manifold.

Salt Storage Tank Assembly - Includes salt storage container with support plate and Dubl-Safe<sub>rs</sub> brine refill valve and chamber.</sub>

### **TOOLS AND MATERIALS**

The following tools and supplies will be needed, depending on installation method. **Observe all applicable codes.** 

### **All Installations**

- · Safety glasses
- Phillips screwdrivers, small and medium tip
- Gauge assembly (PN 00-3044-50 or equivalent)
- Silicone lubricant (PN 00-4715-07 or equivalent) DO NOT USE PETROLEUM-BASED LUBRICANTS
- A bucket, preferably light-colored
- Towels

### **Special Tools**

- Torch, solder and flux for sweat copper connections
- Threading tools, pipe wrenches and thread sealer for threaded connections.
- Saw, solvent and cement for plastic pipe connections.

### Materials

- Brine line, 5/16" (PN 00-3031-28 or equivalent)
- Drain line, 1/2" (PN 00-3030-82, gray, semi-flexible; or PN 00-3319-46, black, semi-rigid; or equivalent)
- · Thread sealing tape
- Pressure reducing valve (if pressure exceeds 125 psi [860 kPa]).
- Pipe and fittings suited to the type of installation
- Water softener salt (rock, solar or pellet salt formulated specifically for water softeners)

### **BYPASS VALVES**

A bypass valve is included with the control valve assembly.

### **APPLICATION**

Water quality - Verify that raw water hardness and iron are within limits. Note the hardness for setting the salt dosage and recharge frequency.

**Pressure** - If pressure exceeds 125 psi (860 kPa), install a pressure reducing valve (see materials checklist). On private water systems, make sure the minimum pressure (the pressure at which the pump starts) is greater than 20 psi (140 kPa). Adjust the pressure switch if necessary.

# **A** CAUTION: The use of a pressure reducing valve may limit the flow of water in the household.

**Temperature** - Do not install the unit where it might freeze, or next to a water heater or furnace or in direct sunlight.

### LOCATION

**Space requirements** - Allow 6-12 inches (15-30 cm) behind the unit for plumbing and drain lines and 4 feet (1.3 metres) above for service access and filling the salt container. Floor surface - Choose an area with solid, level floor free of bumps or irregularities. Bumps, cracks, stones and other irregularities can cause the salt storage tank bottom to crack when filled with salt and water.

**Drain facilities** - Choose a nearby drain that can handle the rated drain flow (floor drain, sink or stand pipe). Refer to the Drain Line Chart, Table 1 (page 10), for maximum drain line length.

NOTICE: Most codes require an anti-siphon device or airgap.

**Electrical facilities** - A 6-foot grounded cord is provided. The customer should provide a 3-prong grounded receptacle, preferably one not controlled by a switch that can be turned off accidentally. Observe local electrical codes.

WARNING: ELECTRICAL SHOCK HAZARD! DO NOT REMOVE THE GROUNDING PRONG! IF THE RECEPTACLE IS DESIGNED ONLY FOR 2-PRONG PLUGS, OBTAIN A 3-PRONG ADAPTER AND GROUND IT SECURELY TO THE RECEPTACLE. DO NOT USE EXTENSION CORDS.

# Installation

### PLACEMENT

Refer to Fig. 1.

• Set the media tank on a solid, level surface near water, drain and electrical facilities. Place the outlet (black

coupling) of the tank on the left.

• Set the brine system on a flat, smooth, solid surface as near the media tank as possible.



### MOUNT THE CONTROL VALVE

- Remove and discard the protective cover in the tank neck.
- Lubricate the o-ring on the valve body lightly with silicon lubricant.
- Align the outlet manifold with the center opening in the control valve.
- Screw the valve into the tank until the valve body bottoms out on the tank neck.
- Position the unit with the inlet and outlet connections to the rear.

### **TWELVE INCH SOFTENERS**

As shipped from the factory, each control is equipped as a 9-inch unit. A 12-inch flow control is included with each unit for conversion for use with 12-inch softener tanks. NOTICE: To prevent injury, convert units to a twelve inch configuration prior to installation.

For the backwash flow control. refer to Fig. 2.

- Remove the u-clip of the drain elbow assembly and pull the drain elbow straight off.
- Remove the backwash flow control located behind the elbow. Put the #3 restrictor in it's place.
- Reverse the procedure to reassemble.



**FIG. 2** 

### PLUMBING CONNECTIONS

Two methods of connecting the water softener to the plumbing system are available. Shipped with each softener is a Culligan<sub> $\otimes$ </sub> Cul-Flo-Valv<sub> $\otimes$ </sub> bypass valve. If local conditions warrant, you may use the sweat adaptor kit. PN 01-0107-83.

# **CAUTION:** Close the inlet supply line and relieve system pressure before cutting into the plumbing! Flooding could result!

The control valve is shipped with the bypass valve connected. On Soft-Minder<sub> $\otimes$ </sub> units, the meter is installed on the outlet side of the valve. 1<sup>1</sup>/<sub>4</sub>" female pipe fittings may be connected directly to the bypass valve.

The bypass valve is in the service position when the handle is in the horizontal position. (Fig. 3)

### CONNECT THE BRINE LINE

Refer to Fig. 4.



FIG. 3



- Measure a length of brine line sufficient to reach from the brine tank to the brine fitting and then add four feet (1.3 meters). Cut both ends squarely and cleanly.
- Remove the brine valve from the brine tank and remove the white nut and insert. Return float rod to its original position.
- Slip the white nut over one end of the tubing and press the plastic insert into the end of the tubing. Connect to the brine valve and tighten nut.
- Remove white nut and insert from wire tie around drain elbow.
- Slip the white nut over one end of the tubing and press the plastic insert into the end of the tubing. Connect to the brine connection on the valve and tighten nut.

### DRAIN LINE CONNECTION

Refer to Table 1, page 11 under the applicable tank size for drain line length and height limitations, and to Fig. 5.





- Remove 1/2" pipe clamp from end of drain elbow.
- Route a length of 1/2" drain line from the drain elbow to the drain.
- Fasten the drain line to the elbow with the clamp.
- Secure the drain line to the drain to prevent its movement during regeneration. A loop in the end of the tube will keep it filled with water and will reduce splashing at the beginning of each regeneration.

NOTICE: Observe all plumbing codes. Most codes require an anti-siphon device or air gap at the discharge point!

### FILL THE SALT STORAGE CONTAINER

Fill the salt storage container with water until the level reaches about 1 inch above the salt support plate. Pour salt into the container. Fill to within a few inches of the top.

### AQUA-SENSOR<sub>®</sub> PROBE CONNECTIONS

To connect the Aqua-Sensor probe leads, proceed as follows (The meter is already connected on Soft-Minder<sub> $\infty$ </sub> models):

- Remove the front cover by unscrewing two hold down screws at the top of the cover.
- Remove the front cover.
- Locate the 1/2" hole at the center of the back plate.
- Slip the sensor probe lead through the hole and toward the circuit board.
- Connect the lead to the circuit board. The sensor terminal is labeled "AQUA-SENSOR".
- Locate the strain relief bushing in the parts pack. Place it on the cable at the point of entry to the rear of the timer plate and push it into the hole.

### TABLE 1

### 9-INCH MODELS

Average Water Pressure		Heigh	t of Dra	in Disch	arge Ab	oove Flo	or Upor	n Which	Softene	er Sets	
psi	4 in	1 ft	2 ft	3 ft	4 ft	5 ft	6 ft	7 ft	8 ft	9 ft	10 ft
kPa	0.1 m	0.3 m	0.6 m	0.9 m	1.2 m	1.5 m	1.8 m	2.1 m	2.4 m	2.7 m	3.1 m
30	56	50	40	30	20	10					
2.1	17.1	15.3	12.2	9.2	6.1	3.1					
50	112	106	96	86	76	66	56	46	36	26	16
3.5	34.2	32.3	29.3	26.2	23.2	20.1	17.1	14.0	11.0	7.9	4.9
70	143	137	127	117	107	97	87	77	67	57	47
4.8	43.6	41.8	38.7	35.7	32.6	29.6	26.5	23.5	20.4	17.4	14.3
90	153	147	137	127	117	107	97	87	77	67	57
6.2	46.7	44.8	41.8	38.7	35.7	32.6	29.6	26.5	23.5	20.4	17.4
120	159	153	143	133	123	113	103	93	83	73	63
8.3	48.5	46.7	43.6	40.6	37.5	34.5	31.4	38.4	25.3	22.3	19.2

•

### **12-INCH MODELS**

Average Water Pressure		Heigh	t of Drai	in Disch	arge At	oove Flo	or Upor	n Which	Soften	er Sets	
psi	4 in	1 ft	2 ft	3 ft	4 ft	5 ft	6 ft	7 ft	8 ft	9 ft	10 ft
kPa	0.1 m	0.3 m	0.6 m	0.9 m	1.2 m	1.5 m	1.8 m	2.1 m	2.4 m	2.7 m	3.1 m
30	44	38	28	18							
2.1	13.4	11.6	8.5	5.5							
50	103	97	87	77	67	57	47	37	27	17	7
3.5	31.4	29.6	26.5	23.5	20.4	17.4	14.3	11.3	8.2	5.2	2.1
70	129	123	113	103	93	83	73	63	53	43	33
4.8	39.3	37.5	34.5	31.4	28.4	25.3	22.3	19.2	16.2	13.1	10.1
- 90	145	139	129	119	109	99	89	79	69	59	49
6.2	44.2	42.4	39.3	36.3	33.2	30.2	27.1	24.1	21.0	18.0	14.9
120	153	147	137	127	117	107	97	87	77	67	57
8.3	46.7	44.8	41.8	38.7	35.7	32.6	29.6	26.5	23.5	20.4	17.4

# Settings

The microprocessor can be set for various operating modes and tank sizes. As shipped from the factory, the control is set for 9" tanks. The microprocessor will automatically set itself for Soft-Minder<sub> $\otimes$ </sub> or Aqua-Sensor<sub> $\otimes$ </sub> operation when the appropriate harness is connected to the board. A set of dip switches located on the back of the control will have to be changed for proper opertion of your unit. Refer to Fig. 6 for location of these dip switches.

### **AQUA-SENSOR OPERATION**

The Aqua-Sensor Sensing Device utilizes a pair of cells to sense the passage of hardness through the water softener. It can automatically adjust for water with variable hardness levels. As a result, it is the most efficient means of operating a water softener. When hardness is sensed, the unit signals for a regeneration. The "REGEN" Enunciator will light at this point. Regeneration occurs at the preset time (unless the number 6 dip switch is turned on then the unit will regenerate immediately).

The Culligan Premier softener, when operating with the Aqua-Sensor sensing device, has a unique brine rinse detection circuitry built into the microprocessor. During the brine draw/ slow rinse cycle, the Aqua-Sensor probe will sense when the brine solution has rinsed from the tank. It will then automatically shift the control into the Fast Rinse/Refill cycle.

Since the Aqua-Sensor device automatically senses hardness in the water, programming is limited to Time-of-Day, Timeof-Regeneration, Fast Rinse time, Salt Dosage and Backwash. A numeric enunciator (numbers 1-5 and 10) will light during



the programming sequence. These enunciators correlate to the programming variables. Refer to Fig. 9 for the programming sequence.

### SOFT-MINDER OPERATION

The Soft-Minder meter utilizes a Hall effect device to monitor the customers water usage. After a predetermined amount of water has passed, the meter signals for a regeneration. The "REGEN" enunciator will light at this point. The regeneration occurs at this time set within the microprocessor (unless the number 6 dip switch is turned on). Programming of the microprocessor includes, Time-of-Day, Time of Regeneration, Fast Rinse Time, Salt Dosage, Backwash, Brine Draw/ Slow Rinse and Water Hardness.

The microprocessor automatically calculates the gallons of water which can be treated based upon the salt dosage, water hardness and tank size. Numeric enunciator 8 will display the GALLONS TO SIGNAL for regeneration (the portion of the capacity which is held in reserve is not displayed). Refer to Tables 3B & 3D.

As an option GALLONS TO SIGNAL for regeneration can be set directly to override the calculation through numeric enunciator 8. You can increase or decrease the gallons to signal to meet the needs of the application. The conditioner must cycle through a complete regeneration before the gallon override is saved in the microprocessor. NOTICE: Changing the capacity will effect the reserve capacity. An INCREASE in the gallons capacity will DECREASE your reserve capacity. A DECREASE in the gallons capacity will INCREASE the reserve capacity. Refer to Tables 3B and 3D for the total tank capacity based upon Salt Dosage and Hardness Level.

Like the Aqua-Sensor unit, numeric enunciators (numbers 1-8 and 10) will light indicating the information to be entered. Again refer to Fig. 9 for the programming sequence.

### TIME CLOCK OPERATION

When operated as a time clock unit, the Culligan<sub>@</sub> Premier control will regenerate at fixed intervals as determined by the household's water use and the salt dosage. To calculate the regeneration interval, locate the Total Gallons capacity in Tables 3B or 3D as determined by the tank size, the hardness of the water and salt dosage. Divide the Total Gallons capacity by the anticipated daily use of the household. The result is the regeneration interval. The regeneration interval can be set between 1 to 42 days.</sub>

The programming of the Time Clock models is limited to Time-of-Day, Time-of-Regeneration, Fast Rinse Time, salt dosage, backwash time, brine rinse time and Regeneration interval. A numeric enunciator (numbers 1-6, 9 and 10) will light during the programming sequence indicating the information to be entered. Refer to Fig. 9 for the programming sequence.

### SETTING THE MICROPROCESSOR

- Remove the front closure from the back plate by removing two screws on top and releasing snaps at the bottom.
- The Dip switches are located in the center of the circuit board. Refer to Fig. 7 for the proper settings.

For more information on programming with the dip switch, refer to the service manual.

### CAPACITY AND SALT SETTINGS

The microprocessor automatically calculates the amount of water which the softener can treat based upon the salt dosage, hardness level and tank size.

Before setting the timer, determine the amount of softening capacity for the household. Tables 2 & 3 will assist in this determination.

Record the salt dosage, hardness level and regeneration interval (time clock models only) here:

- Salt dosage
- Hardness level \_\_\_\_\_
- Regeneration interval (days) TIME CLOCK MODELS
  ONLY

### **Brine Valve "A" Dimension**

Set the brine valve to coincide with the salt dosage setting. Refer to Fig. 8.

- Lift the brine valve from the brine chamber.
- Find the correct "A" dimension from Table 3.
- Set the distance from the top of the filter screen to the bottom of the float accordingly.

### PROGRAMMING

Upon plugging in the Culligan<sub> $\otimes$ </sub> Premier control, the display will flash "8888" (default). To access the programming mode, press the status button. Refer to Fig. 9 for the



### TABLE 2 - DAILY WATER USAGE

Persons in Household	Gallons per Day
2	150
3	225
4	300
5	375
6	450
7	525
8	600
9	675
10	750



FIG. 8

programming sequence. (Step 3A is not used for current applications.)

Looking from the front over the top, slide 4th switch from left "up" (toward top of board) for 9" and down for 12". The unit is shipped from the factory with all the dip switches in the OFF position (9" softener/english settings).



9" SOFTENER, METRIC SETTINGS



TABLE 3A - CAPACITY, 9" AQUA-SENSOR<sub>®</sub> SENSING DEVICE (GALLONS)

	1,,	"A" DIMENSION	N							I	HARDNESS	SS						
SALT DOSAGE	150 LB INCH(CM)	250 LB INCH(CM)	375 LB INCH(CM)		1-5	3-10 1	1-15 1(	3-20 21·	1-5      6-10      11-15      16-20      21-25      26-30      31-35      36-40      41-45      46-50      51-55      56-60      61-65      66-70      71-75	0 31-35	36-40	41-45	46-50	51-55	56-60	61-65	66-70	71-75
8	14-3/4 (37.5)	9-1/4 (23.5)	7-1/2 (19.1)	TOTAL CAPACITY CAPACITY TO SIGNAL	4,900 2 3.537 1	2,450 1,633 1.949 1.179	1,633 1, 1,179 1,	1,225 98 1.004 70	980 817 707 590	700	613 442	544 393	490 354	445 322				
12	21-3/4 (55.2)	15-3/4 (40.0)	11-3/8 (26.9)	ITY GNAL		2,710 1 1,828 1	1,807 1,1,219 5				678 457	602 406	542 366	493 332	452 305	417 281	387 <b>261</b>	301 244

# TABLE 3B - CAPACITY, 9" SOFT-MINDER<sub>®</sub> METER (GALLONS)

	ľ.,	"A" DIMENSION	N								HAR	HARDNESS							
SALT DOSAGE	150 LB INCH(CM)	250 LB INCH(CM)	375 LB INCH(CM)		1-5	6-10	11-15	11-15 16-20 21-25 26-30 31-35 36-40 41-45 46-50 51-55 56-60	1-25 2	6-30 31	-35 3(	40	1-45	)-50 51	-55 56	-60 61	61-65 66-70 71-75	-70	1-75
V	7-3/4	4-5/8	3-1/4	TOTAL CAPACITY	3,220	1,610	1,073	805	644	537									
٢	(19.7)	(11.7)	(8.9)	CAPACITY TO SIGNAL	2,596		849	637	495	412						<u></u>			
α	14-3/4	9-1/4	2/1-2	TOTAL CAPACITY	4,900	2,450	1,633		980		700	<u> </u>	<u> </u>	490 4	445			-	
>	(37.5)	(23.5)	(19.1)	CAPACITY TO SIGNAL	3,314	1,657	1,084	813	631	526		387 3	333 6		267				
4	21-3/4	15-3/4	11-3/8	TOTAL CAPACITY	5,420	2,710	1,807	1,355 1	1,084	903 7			┣─	<b>—</b>		<u> </u>	<b> </b>		361
!	(55.2)	(40.0)	(26.9)	CAPACITY TO SIGNAL	3,656	1,828 1,195	1,195				987 2	426	367 3	331 2	294 2	270 2	246 23	229 2	209

		6		383 260
		-16	<u> </u>	
		81-9		426 289
		71-80		479 325
		61-70		547 371
		1-5      6-10      11-15      16-20      21-25      26-30      31-35      36-40      41-45      46-50      51-60      61-70      71-80      81-90      91-99	562 379	
		6-50	674 454	-
		4	749 .	
	HARDNESS	40 41	843 7 568 5	
	HARD	36 36	8 9 8 8	
		31.5	3 963 649	
		26-3(	1,123	1,27
		21-25	1,348 908	1,532 1,040
		16-20	1,685 1,136	1,915
		11-15	6.740 3,370 2,247 1,685 1,348 1,123 4,542 2,271 1,514 1,136 908 757	7,660      3,830      2,553      1,915      1,532      1,277        5,200      2,600      1,733      1,300      1,040      867
		5-10 -	370	,830 ,600
		- - 	.740 3 542 2	7,660 3,830 5,200 2,600
9	-		<b>W N</b>	
			TOTAL CAPACITY CAPACITY TO SIGNAL	TOTAL CAPACITY CAPACITY TO SIGNAL
	N	375 LB INCH(CM)	11-3/8 (28.9)	17-1/4 (43.8)
	"A" DIMENSION	250 LB INCH(CM)	15-3/4 (40.0)	24-1/2 (62.2)
	·	150 LB INCH(CM)	21-3/4 (56.2)	N/A
		SALT DOSAGE	12	18

# TABLE 3C - CAPACITY, 12" TIME CLOCK AND AQUA-SENSOR<sub>®</sub> SENSING DEVICE (GALLONS)

# TABLE 3D - CAPACITY, 12" SOFT-MINDER<sub>®</sub> METER (GALLONS)

	HARUNESS	-25 26-30 31-35 36-40 41-45 46-50 51-60 61-70 71-80 81-90 91-99	904 753 646 565 C C C C C C C C C C C C C C C C C	555 466	1,348 1,123 963 843 749 674 562	767 644 564 486 437	1,532 1,277 1,094 958 851 766 638 547 479 426 383	840 710 604 607 404 506 506 505
		0 11-15 16-20 21-25	1,507 1,130	1,143 857	2,247 1,685	1,580 1,185	2,553 1,915	2673 1 748 1 311 1 MB
		1-5 6-10	4,520 2,260	3,495 1,748	6,740 3,370	4,832 2,416	7,660 3,830	5 346 2 6
	-		TOTAL CAPACITY	CAPACITY TO SIGNAL	TOTAL CAPACITY	CAPACITY TO SIGNAL	TOTAL CAPACITY	CAPACITY TO SIGNAL
2		375 LB INCH(CM)	5-1/2	(14.0)	11-3/8	(28.9)	17-1/4	(43.8)
"A" DIMENSION		250 LB INCH(CM)	7-3/8	(18.7)	15-3/4	(40.0)	24-1/2	(62.2)
Φ"		150 LB INCH(CM)	14-3/4	(37.5)	21-3/4	(56.2)	N/A	
		SALT DOSAGE	G		12	!	8	

# Operation

### DISPLAY

There are two display modes. As shipped from the factory, the display will go blank after 1 full minute if no activity has been detected on the key pad. Touching any key will relight the display. To have the display constantly lit, press the "status" button until the number 10 is reached. A "d" will appear in the display (disable). To reactivate the blanking feature, press the UP arrow again. An "E" will appear in the display (enable).

### REGENERATION

A regeneration will occur under the following conditions:

- 1. At the preset time of regeneration if called for by the Aqua-Sensor<sub>®</sub> sensing device, time clock or Soft-Minder<sub>®</sub> meter. The "REGEN" enunciator will light when the softener has signaled for a regeneration.
- 2. An immediate regeneration will occur if the power to the softener has been interrupted for more than four hours and the immediate regeneration dip switch is enabled.
- 3. A regeneration will occur at the preset time if the REGEN button is pushed once.
- 4. An immediate regeneration will occur if the REGEN button is pushed twice. The display flashes "REGEN" once a regen is underway.

### **METER OPERATION**

When set as a Soft-Minder meter, gallons remaining can be displayed by pressing status until 15 is reached. The displayed value must be multiplied by 10 to realize the actual gallons remaining. The number of gallons displayed is the gallons remaining before a regeneration signal is received by the microprocessor. The portion of the capacity which is held in reserve is not displayed.

### START-UP

NOTICE: A sanitizing agent is added to the softener at the factory. Flush the tank to drain with a minimum of 40 gallons of water or initiate a full recharge before putting the unit into service.

- Close the main water supply valve.
- Set the bypass valve to bypass.
- All faucets at the installation site should be closed.
- Direct the drain line discharge into a bucket where flow can be observed.
- Plug the unit into a 120 Volt, 60 Hertz, single-phase grounded, 3-wire receptacle (or 2-wire receptacle with grounded 3-prong adapter).

- Wait 1 minute. The motor will energize and home itself.
- Set the timer to the correct time of day.
- Open the main supply valve.
- Press the STATUS button until 11 is reached.
- Press the REGEN button on the timer twice to start a regeneration. Press the UP button. A "1" will appear on the display when the motor stops.
- Slowly shift the bypass toward the service position until water flows.
- Allow the unit to fill slowly until water flows from the drain line.
- When flow to drain is established, open the bypass fully. Watch the drain line discharge for signs of resin. If resin particles appear, reduce the flow. Increase the flow again when resin no longer appears in the discharge.
- When the unit is filled with water, return the timer to the service position by pressing the UP button 4 more times. An "H" (Home) should appear on the display.
- Press the STATUS button until the status numbers disappear and time-of-day appears on the display.

NOTICE: Unplugging the control will NOT affect the timer settings. The Culligan<sub> $\otimes$ </sub> Premier water softener is equipped with a capacitator which will keep time for two days. Refer to the Service Manual for more information.

### **BEFORE LEAVING THE INSTALLATION SITE:**

Flush the sanitizing solution from the unit by running it to drain or initiating a full recharge cycle (press the REGEN button).

The water heater will hold hard water for several days. To ensure soft hot water immediately, drain the water heater and allow it to refill with soft water.

Make sure that the brine tank is filled with water to the level of the float. Fill the tank with a hose or put the unit into a full recharge so that the brine refill cycle will fill the tank.

**Explain the operation** of the softener to the customer. Give the customer a copy of the Owner's Guide and warranty policy. Make sure the customer knows that there will be new sounds associated with the recharging of the unit. Advise the customer to periodically check and replenish the salt supply.

**Clean up** the unit and the installation site, removing any soldering or pipe threading residues from the equipment with a damp towel.

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